

HEX BOLT
GRADE 5 UNF



BLACK

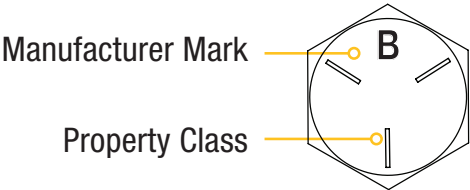
APPLICATION

Bremick® Hex Head UNF Grade 5 bolts are designed for industrial and construction applications where high tensile superior performance is required

PRODUCT ATTRIBUTES

Material Class:	Carbon Steel Grade 5
Thread Form:	Class 2A
Finish:	Plain/Black/Natural
Standard:	Complies to AS/NZS 2465:1999
Mechanical Properties:	Complies to SAE J429:2014
Chemical Composition:	Complies to SAE J429:2014

HEAD MARKING



In some cases, the Bremick head mark will be replaced by the mark of the original manufacturer

MECHANICAL PROPERTIES

PROPERTIES	TENSILE STRENGTH (ksi)	STRESS UNDER PROOF LOAD (ksi)	HARDNESS	
			ROCKWELL (HRC)	
	MIN	NOM.	MIN	MAX
GRADE 5 ≤ 1"	120	85	25	34
GRADE 5 > 1"	105	74	19	30

CHEMICAL COMPOSITION (%)

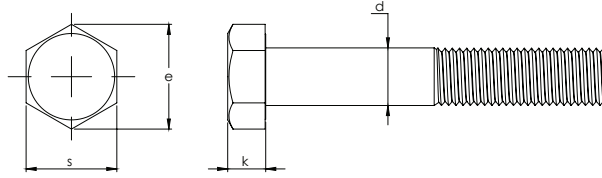
MATERIAL	C		P	S	B	TEMPERING TEMPERATURE °C
	MIN	MAX	MAX	MAX	MAX	MIN
CARBON STEEL	0.25	0.55	0.025	0.025	-	425

FINISH INFORMATION

PLAIN / BLACK / NATURAL

DESCRIPTION	OVERVIEW	CORROSION RESISTANCE
Plain, Black & Natural are all terms referring to the fastener not having a coating applied. The product has a light oil added.	Plain or uncoated fasteners offer no corrosion protection they are supplied lightly oiled to inhibit the rust process prior to installation and help during installation.	—

DIMENSIONAL DATA (inches)



DIAMETER (inches)	TPI	ACROSS FLATS (s)		ACROSS CORNERS (e)		HEAD HEIGHT (k)		SHANK DIAMETER (d)	
	UNF	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
1/4	28	0.428	0.438	0.488	0.505	0.150	0.163	0.2450	0.2500
5/16	24	0.489	0.500	0.557	0.577	0.195	0.211	0.3065	0.3125
3/8	24	0.551	0.562	0.628	0.650	0.226	0.243	0.3690	0.3750
7/16	20	0.612	0.625	0.698	0.722	0.272	0.291	0.4305	0.4375
1/2	20	0.736	0.750	0.840	0.866	0.302	0.323	0.4930	0.5000
9/16	18	0.798	0.812	0.910	0.938	0.348	0.371	0.5545	0.5625
5/8	18	0.922	0.938	1.051	1.083	0.378	0.403	0.6170	0.6250
3/4	16	1.100	1.125	1.245	1.299	0.455	0.483	0.7410	0.7500
7/8	14	1.285	1.312	1.465	1.516	0.531	0.563	0.8860	0.8750
1	12	1.469	1.500	1.675	1.732	0.591	0.627	0.9900	1.0000
1 1/8	12	1.631	1.688	1.859	1.949	0.658	0.718	1.1140	1.1250
1 1/4	12	1.812	1.875	2.066	2.165	0.749	0.813	1.2390	1.2500
1 3/8	12	1.994	2.062	2.273	2.382	0.810	0.878	1.3630	1.3750
1 1/2	12	2.175	2.250	2.480	2.598	0.902	0.974	1.4880	1.5000

SOCKET OR SPANNER SIZE (inches)

BOLT DIAMETER	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2
SPANNER SIZE	7/16	1/2	9/16	5/8	3/4	13/16	15/16	1-1/8	1-5/16	1-1/2	1-11/16	1-7/8	2-1/16	2-1/4

THREAD LENGTH (inches)

Length	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2
1	3/4	7/8														
1 1/4	3/4	7/8	1	1 1/8												
1 1/2	3/4	7/8	1	1 1/8	1 1/4	1 3/8										
1 3/4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2									
2	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4								
2 1/4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2							
2 1/2	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4						
2 3/4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2					
3	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4				
3 1/4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3			
3 1/2	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4		
3 3/4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	
4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4
4 1/4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4
4 1/2	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4
4 3/4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4
5	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4
5 1/4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4
5 1/2	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4
5 3/4	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4
6	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 3/4	4 1/4
6 1/2	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
7	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
7 1/2	-	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
8	-	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
8 1/2	-	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
9	-	-	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
9 1/2	-	-	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
10	-	-	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
10 1/2	-	-	-	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
11	-	-	-	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
11 1/2	-	-	-	-	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
12	-	-	-	-	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
12 1/2	-	-	-	-	-	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
13	-	-	-	-	-	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
13 1/2	-	-	-	-	-	-	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
14	-	-	-	-	-	-	-	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
14 1/2	-	-	-	-	-	-	-	-	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
15	-	-	-	-	-	-	-	-	-	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2
15 1/2	-	-	-	-	-	-	-	-	-	-	2 3/4	3	3 1/4	3 1/2	4	4 1/2
16	-	-	-	-	-	-	-	-	-	-	-	3	3 1/4	3 1/2	4	4 1/2

ALL SIZES ABOVE THE STEPPED LINE ARE FULLY THREADED

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