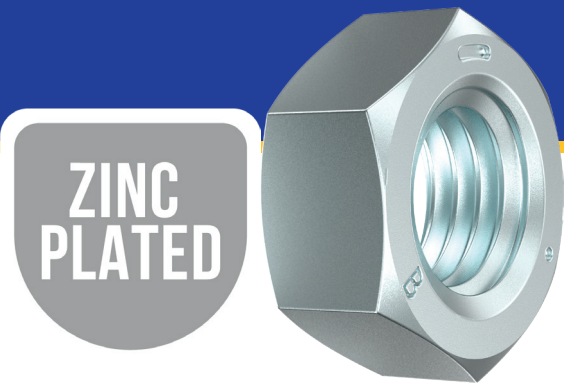


HEX NUT
GRADE 8 UNF

APPLICATION

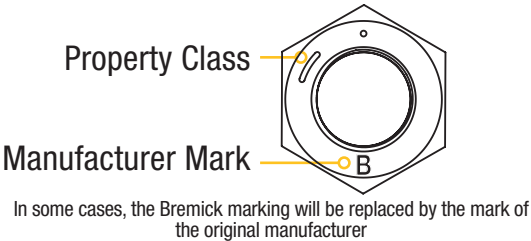
Bremick® Hex Nuts UNF Grade 8 are designed for industrial and construction applications where high tensile superior performance is required



PRODUCT ATTRIBUTES

Material Class:	Carbon Steel Grade 8
Thread Form:	Class 2B
Finish:	Zinc Plated
Standard:	Complies to AS/NZS 2465:1999
Mechanical Properties:	Complies to SAE J995:2017
Chemical Composition:	Complies to SAE J995:2017

MARKING



MECHANICAL PROPERTIES

DIAMETER (inches)		1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2
PROOF LOAD (lbf)	MIN	5460	8700	13150	17800	24000	30450	38400	55950	76350	99450	128400	160950	197250	237150
STRESS UNDER PROOF LOAD (psi)	MIN	150000													
HARDNESS	ROCKWELL (HRC)	RANGE	24-32						26-34			26-36			

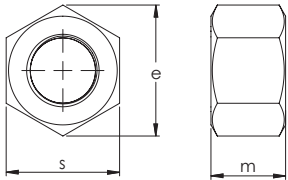
CHEMICAL COMPOSITION (%)

MATERIAL	C	Mn	P	S
	MAX	MAX	MAX	MAX
CARBON STEEL	0.55	0.30	0.04	0.05

FINISH INFORMATION

ZINC PLATED		
DESCRIPTION	OVERVIEW	CORROSION RESISTANCE
Zinc Plating is a process of depositing a thin layer of zinc onto the surface of a steel object through electroplating. The steel object is then passivated with a transparent conversion layer.	Bremick® Zinc Plated Coating provides a low level of corrosion protection and is recommended for dry internal application. Bremick® Zinc Plating complies with AS1789.	Low.

DIMENSIONAL DATA (inches)



DIAMETER	TPI	ACROSS FLATS (s)		ACROSS CORNERS (e)		NUT HEIGHT (m)	
	UNF	MIN	MAX	MIN	MAX	MIN	MAX
1/4	28	0.428	0.438	0.488	0.505	0.212	0.226
5/16	24	0.489	0.500	0.557	0.577	0.258	0.273
3/8	24	0.551	0.562	0.628	0.650	0.320	0.337
7/16	20	0.675	0.688	0.768	0.794	0.365	0.385
1/2	20	0.736	0.750	0.840	0.866	0.427	0.448
9/16	18	0.861	0.875	0.982	1.010	0.473	0.496
5/8	18	0.922	0.938	1.051	1.083	0.535	0.559
3/4	16	1.088	1.125	1.240	1.299	0.617	0.665
7/8	14	1.269	1.312	1.447	1.516	0.724	0.776
1	12	1.450	1.500	1.653	1.732	0.831	0.887
1 1/8	12	1.631	1.688	1.859	1.949	0.939	0.999
1 1/4	12	1.812	1.875	2.066	2.165	1.030	1.094
1 3/8	12	1.994	2.062	2.273	2.382	1.138	1.206
1 1/2	12	2.175	2.250	2.480	2.598	1.245	1.317

SOCKET OR SPANNER SIZE (inches)

BOLT DIAMETER	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2
SPANNER SIZE	7/16	1/2	9/16	5/8	3/4	13/16	15/16	1-1/8	1-5/16	1-1/2	1-11/16	1-7/8	2-1/16	2-1/4

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