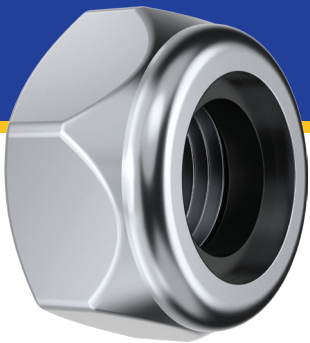


NYLON INSERT LOCK NUT
UNC F594D
STAINLESS STEEL



APPLICATION

Bremick® nylon insert nuts are used in a wide range of applications to reduce loosening due to vibration and other factors. The nylon thread is cut upon application and produced friction. Not recommended for repeat use

PRODUCT ATTRIBUTES

Material Class:	304 STAINLESS STEEL 1-CW2-F594D
Thread Form:	Class 2B
Standard:	Complies to ASME B18.16.6:2017
Mechanical Properties:	Complies to ASTM F594:2024
Chemical Composition:	Complies to ASTM F594:2024

MARKING

Manufacturer Mark

Property Class

Bottom View

In some cases, the Bremick marking will be replaced by the mark of the original manufacturer

MECHANICAL PROPERTIES

ALLOY MECHANICAL PROPERTY MARKING	STRESS UNDER PROOF LOAD (ksi)	HARDNESS
		ROCKWELL
	MIN	RANGE
F594D	85	B80-C35

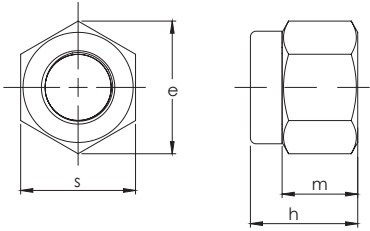
CHEMICAL COMPOSITION (%)

STAINLESS STEEL GRADE	C	Mn	P	S	Si	Cu	Ni	Cr
	MAX	MAX	MAX	MAX	MAX	MAX	RANGE	RANGE
304	0.08	2.00	0.045	0.030	1.00	1.00	8.0-10.5	18.0-20.0

MATERIAL INFORMATION

STAINLESS STEEL 304		
DESCRIPTION	OVERVIEW	CORROSION RESISTANCE
304 is the most commonly used stainless steel. It is an austenitic, offers excellent strength and corrosion resistance.	Bremick® 304 Stainless Steel provides an extreme level of protection and is recommended for wet external application. Bremick® 304 Stainless Steel is an austenitic stainless steel that offers all round performance.	Extreme

DIMENSIONAL DATA (inches)



DIAMETER (inches)	ACROSS FLATS (s)		ACROSS CORNERS (e)	TOTAL HEIGHT (h)		NUT HEIGHT (m)
	MIN	MAX		MIN	MAX	
3/4	1.052	1.064	1.191	0.860	0.890	0.742
7/8	1.239	1.252	1.403	0.969	0.999	0.790
1	1.427	1.440	1.615	1.016	1.078	0.825
1 1/8	1.614	1.627	1.826	1.141	1.203	0.930
1 1/4	1.801	1.815	2.038	1.360	1.422	1.125
1 3/8	1.973	2.008	2.232	1.547	1.609	1.282
1 1/2	2.159	2.197	2.444	1.578	1.640	1.313

SOCKET OR SPANNER SIZE (inches)

BOLT DIAMETER	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2
SPANNER SIZE	1 1/8	1-5/16	1-1/2	1-11/16	1-7/8	2-1/6	2-1/4

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