

CARBON STEEL

UNC/UNF HEX NUTS

DIAMETER	TPI		STRESS AREA (mm²)		HARDNESS		
					ROCKWELL (HRC)		
					GRADE 2	GRADE 5	GRADE 8
	UNC	UNF	UNC	UNF	MAX	MAX	RANGE
1/4	20	28	0.0318	0.0364	32	32	24-32
5/16	18	24	0.0524	0.0580	32	32	24-32
3/8	16	24	0.0775	0.0878	32	32	24-32
7/16	14	20	0.1063	0.1187	32	32	24-32
1/2	13	20	0.1419	0.1599	32	32	24-32
9/16	12	18	0.182	0.203	32	32	24-32
5/8	11	18	0.226	0.256	32	32	24-32
3/4	10	16	0.334	0.373	32	32	26-34
7/8	9	14	0.462	0.509	32	32	26-34
1	8	12	0.606	0.663	32	32	26-34
1-1/8	7	12	0.763	0.856	32	32	26-36
1-1/4	7	12	0.969	1.073	32	32	26-36
1-3/8	6	12	1.155	1.315	32	32	26-36
1-1/2	6	12	1.405	1.581	32	32	26-36

Reference SAE 995 2017

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